



# 3-WAY NPT STAINLESS STEEL BALL VALVE

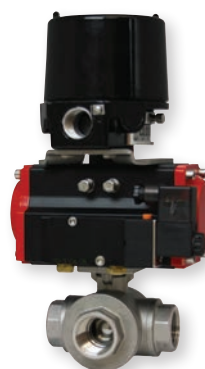
Full Port, Vented Ball, Electric or Pneumatic Actuators



WE31-DHD00-T1



WE31-DDA02-L1



WE31-DDA02-T1-AA01



WE31-DDA02-T3-NN05



WE31-DTD01-T3-A

The **SERIES WE31** incorporates a full port 3-way SS ball valve for great flow rates with minimal pressure drop. The valve features a blowout-proof stem for added safety, reinforced PTFE seats and seals for longer life, and a 316 SS (ASTM CF8M) ball for better performance. Actuators are direct mounted creating a compact assembly for tight spaces. Limit switches are able to be mounted directly to the valves allowing for remote position indication.

The Series WE31 can be configured with either an electric or pneumatic actuator. Electric actuators are available in weatherproof or explosion-proof, a variety of supply voltages and two-position or modulating control. Two-position actuators use the supply voltage to drive the valve open or closed, while the modulating actuator accepts a 4 to 20 mA input for valve positioning. Actuators feature thermal overload protection and permanently lubricated gear train.

The pneumatic double acting actuator uses an air supply to drive the valve open and closed. The actuator has two supply ports, with one driving the valve open and the other driving the valve closed. Spring return pneumatic actuators use the air supply to open the valve, and internally loaded springs return the valve to the closed position. Also available is the SN solenoid valve to electrically switch the air supply pressure between the air supply ports for opening and closing the valve. Actuators are constructed of anodized and epoxy coated aluminum for years of corrosion free service.

## FEATURES/BENEFITS

- Capable of being configured to fit any application
- Limit switches can be mounted to manual valves for remote monitoring
- Vented ball to reduce operating torque
- Weatherproof or explosion-proof electric actuators
- Double acting or spring return anodized aluminum pneumatic actuators
- Full port design reduces the pressure drop across the valve

## APPLICATIONS

- Gas or liquid flow control
- Ideal for quick bubble tight shut-off
- Mixing or diverting liquids and gases

## SPECIFICATIONS

### VALVE

**Service:** Compatible liquids and gases.

**Body:** 3-way.

**Line Sizes:** 1/2 to 2".

**End Connections:** Female NPT.

**Pressure Limits:** 28" Hg to 1000 psi (-0.7 to 69 bar) up to 250°F.

**Wetted Materials:** Body and ball: 316 SS (CF8M); Stem: 316 SS; Seat: RTFE/PTFE; Seal, Washer, and Packing: PTFE.

**Temperature Limits:** -20 to 392°F (-29 to 200°C).

**Other Materials:** O-ring: Fluoroelastomer; Handle: 304 SS; Washer: 301 SS; Stem Nut, Locking Device, Gland Ring: 304 SS; Handle Sleeve: PVC.

### ACTUATORS

#### Pneumatic "DA" and "SR" Series

**Type:** DA series is double acting and SR series is spring return (rack and pinion).

**Normal Supply Pressure:** DA: 40 to 115 psi (2.7 to 7.9 bar); SR: 80 psi (5.5 bar).

**Maximum Supply Pressure:** 120 psi (8.6 bar).

**Air Connections:** DA01: 1/8" female NPT; DA02 to DA04: 1/4" female NPT; SR03 to SR07: 1/4" female NPT.

**Housing Material:** Anodized aluminum body and epoxy coated aluminum end caps.

**Temperature Limits:** -40 to 176°F (-40 to 80°C).

**Accessory Mounting:** NAMUR standard.

#### Electric "TD" and "MD" Series

**Power Requirements:** 110 VAC, 220 VAC, 24 VAC or 24 VDC (MD models not available in 24 VDC).  
**Power Consumption:** See instruction manual.

**Cycle Time (per 90°):** TD01: 4 s; MD01: 10 s; TD02 and MD02: 20 s; TD03 and MD03: 30 s.

**Duty Rating:** 85%.

**Enclosure Rating:** NEMA 4X (IP67).

**Housing Material:** Powder coated aluminum.

**Temperature Limits:** -22 to 140°F (-30 to 60°C).

**Electrical Connection:** 1/2" female NPT.

**Modulating Input:** 4 to 20 mA.

**Standard Features:** Manual override, position indicator, and TD models come with two limit switches.

#### Electric "TI" and "MI" Series

**Power Requirements:** 110 VAC, 220 VAC, 24 VAC or 24 VDC.

**Power Consumption:** See instruction manual.

**Cycle Time (per 90°):** See instruction manual.

**Duty Rating:** See instruction manual.

**Enclosure Rating:** NEMA 7, designed to meet hazardous locations: Class I, Group C & D; Class II, Group E, F & G; Division I & II.

**Housing Material:** Powder coated aluminum.

**Temperature Limits:** -40 to 140°F (-40 to 60°C).

**Electrical Connection:** 1/2" female NPT.

**Modulating Input:** 4 to 20 mA.

**Standard Features:** Position indicator and two limit switches.



# 3-WAY NPT STAINLESS STEEL BALL VALVE

Full Port, Vented Ball, Electric or Pneumatic Actuators

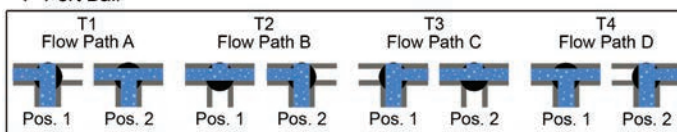
MODEL CHART						
Size	Cv (gal/min)	Popular Hand Operated Model	Popular Double Acting Pneumatic Model	Popular Spring Return Pneumatic Model	Popular NEMA 4X Two Position Electric (110 VAC) Model	Popular NEMA 4X Modulating Electric (110 VAC) Model
1/2"	11	WE31-CHD00-T1	WE31-CDA02-T2	WE31-CSR02-T2	WE31-CTD01-T2-A	WE31-CMD01-T2-A
3/4"	14	WE31-DHD00-T1	WE31-DDA02-T2	WE31-DSR02-T2	WE31-DTD01-T2-A	WE31-DMD01-T2-A
1"	18	WE31-EHD00-T1	WE31-EDA03-T2	WE31-ESR04-T2	WE31-ETD02-T2-A	WE31-EMD02-T2-A
1-1/4"	43	WE31-FHD00-T1	WE31-FDA03-T2	WE31-FSR05-T2	WE31-FTD02-T2-A	WE31-FMD02-T2-A
1-1/2"	84	WE31-GHD00-T1	WE31-GDA04-T2	WE31-GSR06-T2	WE31-GTD03-T2-A	WE31-GMD03-T2-A
2"	90	WE31-HHD00-T1	WE31-HDA04-T2	WE31-HSR07-T2	WE31-HTD03-T2-A	WE31-HMD03-T2-A

MODEL CHART - HAND OPERATED & PNEUMATIC ACTUATOR						
Example	WE31	-CSR02	-T1	-A	A	00
Series	WE31					316 SS 3-way NPT
Size and Range		CHD00				1/2" hand operated
		DHD00				3/4" hand operated
		EHD00				1" hand operated
		FHD00				1-1/4" hand operated
		GHD00				1-1/2" hand operated
		HHD00				2" hand operated
		CDA02				1/2" double acting
		DDA02				3/4" double acting
		EDA03				1" double acting
		FDA03				1-1/4" double acting
		GDA04				1-1/2" double acting
		HDA04				2" double acting
		CSR02				1/2" spring return
		DSR02				3/4" spring return
		ESR04				1" spring return
		FSR05				1-1/4" spring return
		GSR06				1-1/2" spring return
		HSR07				2" spring return
Valve Position			T1			Flow path A
			T2			Flow path B
			T3			Flow path C
			T4			Flow path D
			L1			Flow path E
Solenoid				N		No solenoid
				A		NEMA 4X NAMUR solenoid
Solenoid Voltage				N		No solenoid
				A		110 VAC
				B		220 VAC
				C		24 VAC
				D		24 VDC
				E		12 VDC
Positioner and Switches					00	None
					01	42AD0 exp limit switch
					02	45VD0 exp position transmitter
					03	42AD0-B ATEX limit switch
					04	42AD0-IE IECEX limit switch
					05	VPI-M01 NEMA 4X limit switch
					06	QV-210101 poly limit switch
					07	VPS and P1 prox switch
					08	265ER-D5 positioner
					09	285ER-D5 smart positioner

MODEL CHART - ELECTRIC ACTUATOR				
Example	WE31	-DMI02	-T2	-A
Series	WE31			
Size and Range		CTD01		
		DTD01		
		ETD02		
		FTD02		
		GTD03		
		HTD03		
		CMD01		
		DMD01		
		EMD02		
		FMD02		
		GMD03		
		HMD03		
		CTI01		
		DTI02		
		ETI02		
		FTI04		
		GTI05		
		HTI06		
		CMI01		
		DMI02		
		EMI02		
		FMI04		
		GMI05		
		HMI06		
Valve Position			T1	
			T2	
			T3	
			T4	
			L1	
Actuator Voltage				A
				B
				C
				D

ACCESSORIES	
Model	Description
R2-2120	Air regulator
AFR2-2	Instrument air filter regulator
VB-01	Volume booster

"T" Port Ball



"L" Port Ball

